

# A Minimally Invasive Technique Using Cortical Bone Trajectory Screws Assisted by 3D-Printed Navigation Templates in Lumbar Adjacent Segment Degeneration

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**Purpose:** Revision surgery for adjacent segment degeneration (ASD) commonly requires exposing and removing the original fixation. To minimize trauma and to reduce the operation time and blood loss, we introduced a minimally invasive lumbar revision technique using cortical bone trajectory (CBT) screws assisted by three-dimensional (3D)-printed navigation templates.

**Methods:** From April 2017 to October 2019, 18 patients with ASD underwent revision surgery with CBT screws assisted by 3D-printed templates in our hospital. All surgical data, including the operation time, blood loss, and incision length, were recorded. We evaluated the clinical efficacy using the visual analog scale (VAS), the Oswestry Disability Index (ODI), and the Japanese Orthopedic Association (JOA) score. X-ray and computed tomography (CT) scans were used to evaluate the stability of CBT screw fixation, the accuracy of screws, and the fusion rate.

**Results:** The mean follow-up was 22.4±4.7 months (12–31 months). The VAS, ODI, and JOA scores were analyzed by SPSS 21.0 and showed significant improvement at 2 weeks and the last follow-up compared with preoperative data ( $P<0.05$ ). Seventy-six CBT screws were inserted with navigation templates; 2 screws were Grade B, and the other screws were Grade 0 or A. Changes in intervertebral height showed good stability of CBT screw fixation ( $P>0.05$ ). All the patients exhibited satisfactory fusion results.

**Conclusion:** Revision surgery for ASD with CBT screws assisted by 3D-printed navigation templates has satisfactory clinical efficacy with the advantages of a short operation time, a small incision, and less blood loss.

**Keywords:** adjacent segment degeneration, cortical bone trajectory, revision surgery, 3D printing, navigation template

## Introduction

Lumbar fusion with pedicle screw fixation is widely used in lumbar degenerative diseases due to its definite clinical efficacy.<sup>1,2</sup> However, because of the local biomechanical structural changes caused by exposure, iatrogenic injury to facet joints, and fusion, adjacent segment degeneration (ASD) is regarded as a common long-term complication of fusion surgery.<sup>3–5</sup> Recently, a meta-analysis reported that the incidence of radiological adjacent segment disease (R-ASD) was 27.8%, the incidence of symptomatic adjacent segment disease (S-ASD) was 7.6%, and the revision surgery rate was 4.6%.<sup>6</sup>

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Received: 3 May 2021  
 Accepted: 25 June 2021  
 Published: 20 July 2021



For patients with obvious clinical symptoms who require revision surgery, we routinely need to remove the original connecting rod and reinstall the rod after inserting new screws in the adjacent vertebra. The operation requires exposure of the original surgical incision, which is more traumatic and prone to bleeding and takes a long time.<sup>7,8</sup> Moreover, the incidence of postoperative pain and infection is relatively high. Some scholars reported that cortical bone trajectory (CBT) screws could be inserted into the segment that had been previously inserted into the original pedicle screw by the free-hand technique or via the intraoperative navigation system. In this way, they performed revision surgery without removing the original connecting rods, and satisfactory clinical results were achieved.<sup>9,10</sup> However, because the original pedicle screw occupies the space of the pedicle, inserting CBT screws in the same pedicle requires high accuracy. The free-hand technique is likely to cause complications related to internal fixation, including nerve and blood vessel damage and other adverse events. Intraoperative navigation technology incurs high costs, increasing the operation time and the patient's radiation exposure. Considering that 3D-printing technology is very mature and widely used in spine surgery, we used 3D-printing technology to make screw navigation templates to assist CBT screw placement and achieved satisfactory clinical effects. The report is as follows.

## Materials and Methods

### Patients

This study reviewed a total of 18 patients (M: F=7:11) with an average age of 67.1 years (range: from 54 to 79 years) with ASD from April 2017 to October 2019 in our hospital who underwent revision surgery using CBT screws and 3D-printed navigation templates. One patient had ASD combined with thoracic spinal stenosis and underwent ASD revision combined with thoracic spinal canal decompression and fixation. Another patient had ASD on both the cephalad and caudal sides of the original operation segments; the rest of the patients had unilateral (cephalad or caudal) ASD and received one segment revision surgery (Table 1).

### Preoperative Planning & 3D Printing

All patients underwent a thin-slice CT scan (1 mm) before the operation, and the data were imported into Mimics 20.0 (Materialistic, Belgium) software for three-dimensional reconstruction. A 4.5 mm diameter cylinder simulating the CBT screw was drawn, and the trajectory was planned through the axial, sagittal, and coronal perspectives to ensure that the CBT screw was not in contact with the original pedicle screw and to stay close to the pedicle cortex. Making a 2.7 mm diameter drill guide hole in the 4.5 mm cylinder and using the spinous process, the lamina, and the original pedicle screw as the contact point to create the contact surface of the navigation template.

**Table 1** General Information and Operative Data of 18 Patients

Case No.	Age (years)/Sex	Previous Fusion Levels	Surgery Levels	Operative Time (min)	Estimated Blood Loss (mL)	Incision Length (cm)	Hospital Days (d)
1	67/M	L4-S1	L3-4	140	50	6	15
2	63/F	L4-5	L3-4	110	50	5	13
3	72/F	L4-5	L3-4	120	50	5	33
4	58/F	L5-S1	L4-5	120	75	6	7
5	66/F	L3-4	L2-S1	240	350	14	19
6	59/M	L3-5	L2-3	150	200	8	12
7	62/F	L2-S1	T9-L1	360	800	22	36
8	65/M	L4-S1	L3-4	160	100	6	14
9	79/M	L4-5	L5-S1	120	20	5	9
10	54/F	L3-4	L4-5	120	75	5	9
11	76/M	L3-5	L5-S1	170	200	6	13
12	66/M	L5-S1	L4-5	150	100	6	12
13	71/F	L2-5	L5-S1	140	50	4	8
14	60/F	L4-S1	L3-4	130	50	4	10
15	76/F	L4-5	L5-S1	160	75	5	9
16	70/F	L3-S1	L2-3	120	150	4	9
17	67/M	L2-5	L5-S1	140	100	6	11
18	69/F	L3-5	L5-S1	130	100	6	11

Combining the drill guide hole and the contact surface, and making a connect bridge between the contact surface on both sides so that the navigation template was completed. The template was printed and sterilized before surgery (Figure 1).

## Surgical Procedure & Postoperative Care

After general anesthesia, the patient lay prone on the spine operating table, exposing the lamina isthmus and the inner edge of the facet joint. The soft tissue was carefully cleaned to ensure that the screw navigation template was fully attached to the bone surface and the original screws. Drilled and tapped along the pilot hole, the screw path was carefully probed with a ball-tip probe to confirm that the four walls of the pedicle were complete, and a 4.5 mm diameter CBT screw was inserted. Posterior lumbar interbody fusion (PLIF) was continued conventionally, and one cage was inserted (if the CBT screw affected cage implantation, the cage was implanted first, and then the screw was inserted). The position of the screw and cage was satisfied by fluoroscopy. After flushing, the drainage tube was inserted, and the wound was sutured. On the second day after the operation, the drainage tube was pulled out. On the third day, the

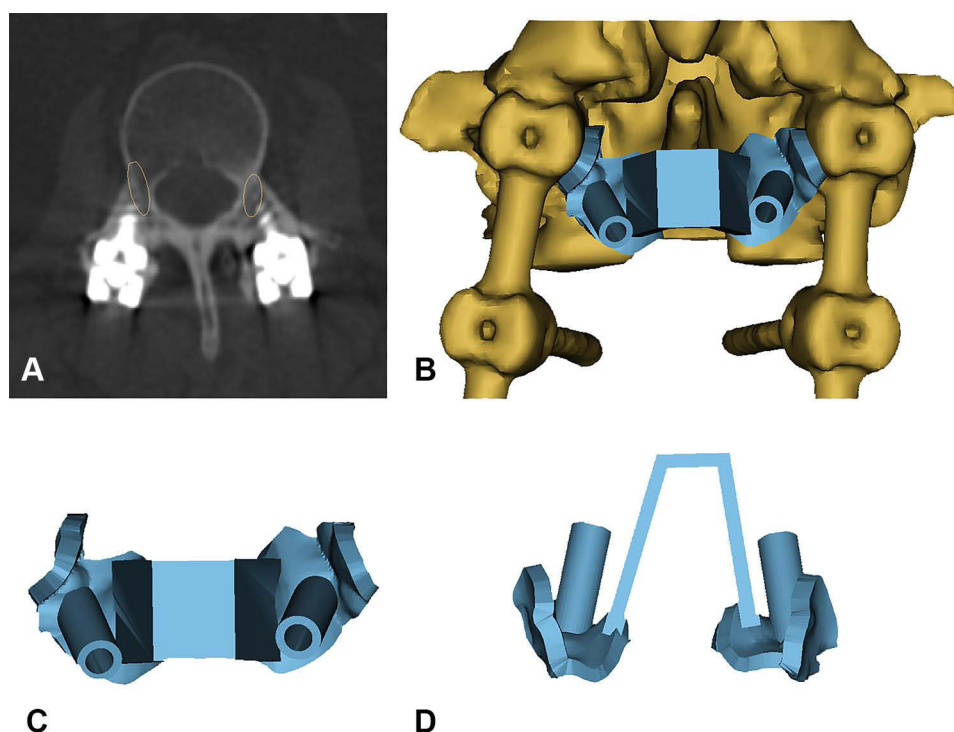
patients would get out of bed, protected by a waist brace. Typical cases are shown in Figures 2–4 (Figures 2–4).

## Evaluation

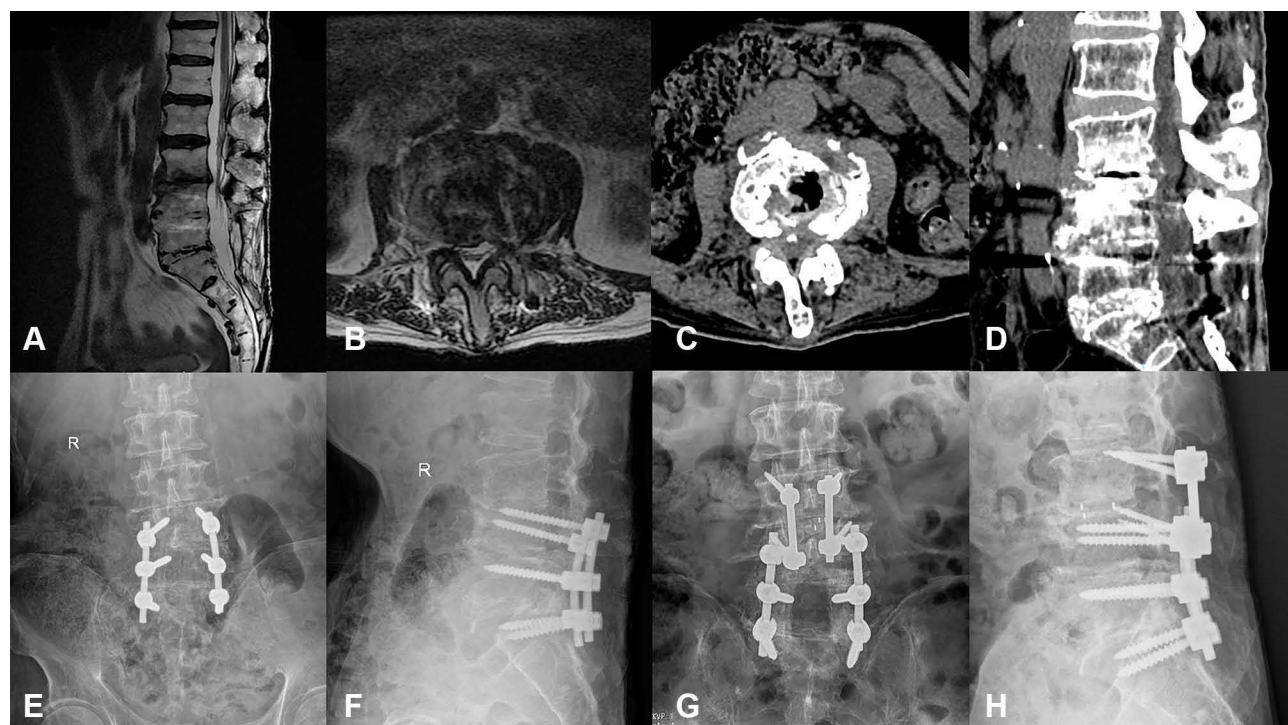
All operative data, including the operation time, incision length, estimated bleeding volume, etc. were recorded. The visual analog scale (VAS), the Oswestry Disability Index (ODI), and the Japanese Orthopedic Association (JOA) score were assessed before the surgery, 2 weeks after the surgery and at the last follow-up to evaluate the clinical efficacy. Intervertebral heights were measured as the average height of the anterior and posterior intervertebral space by lateral X-ray before the surgery, 2 weeks after the surgery and at the last follow-up to evaluate the stability of fixation.<sup>11,12</sup> CT scans were taken at the last follow-up to evaluate the position of the screws and the fusion of the surgical segment.

## Statistical Analysis

Statistical analysis was performed with SPSS 21.0 (SPSS, Inc., Chicago, IL, USA). All general information and operative data are expressed as the mean  $\pm$  standard deviation (SD). Measurement data were compared using the



**Figure 1** Preoperative plan and 3D model of the navigation template. (A) The yellow ellipses indicate the CBT screw trajectory planned before the surgery. (B) The navigation template with the segment with the original pedicle screw reconstructed by Mimics. (C and D) The top and back view of the navigation template.



**Figure 2** Case 1. A 77-year-old man with ASD of L3-4 underwent revision surgery with CBT screws assisted by a navigation template. (A–D) Preoperative MRI and CT scans revealed L3/4 intervertebral disc herniation and calcification. (E–H) His pre- and postoperative X-ray showed the CBT screws as the fixation method for L3/4.

paired *t*-test. The Wilcoxon signed rank test was used for nonparametric comparisons.  $P < 0.05$  was considered statistically significant.

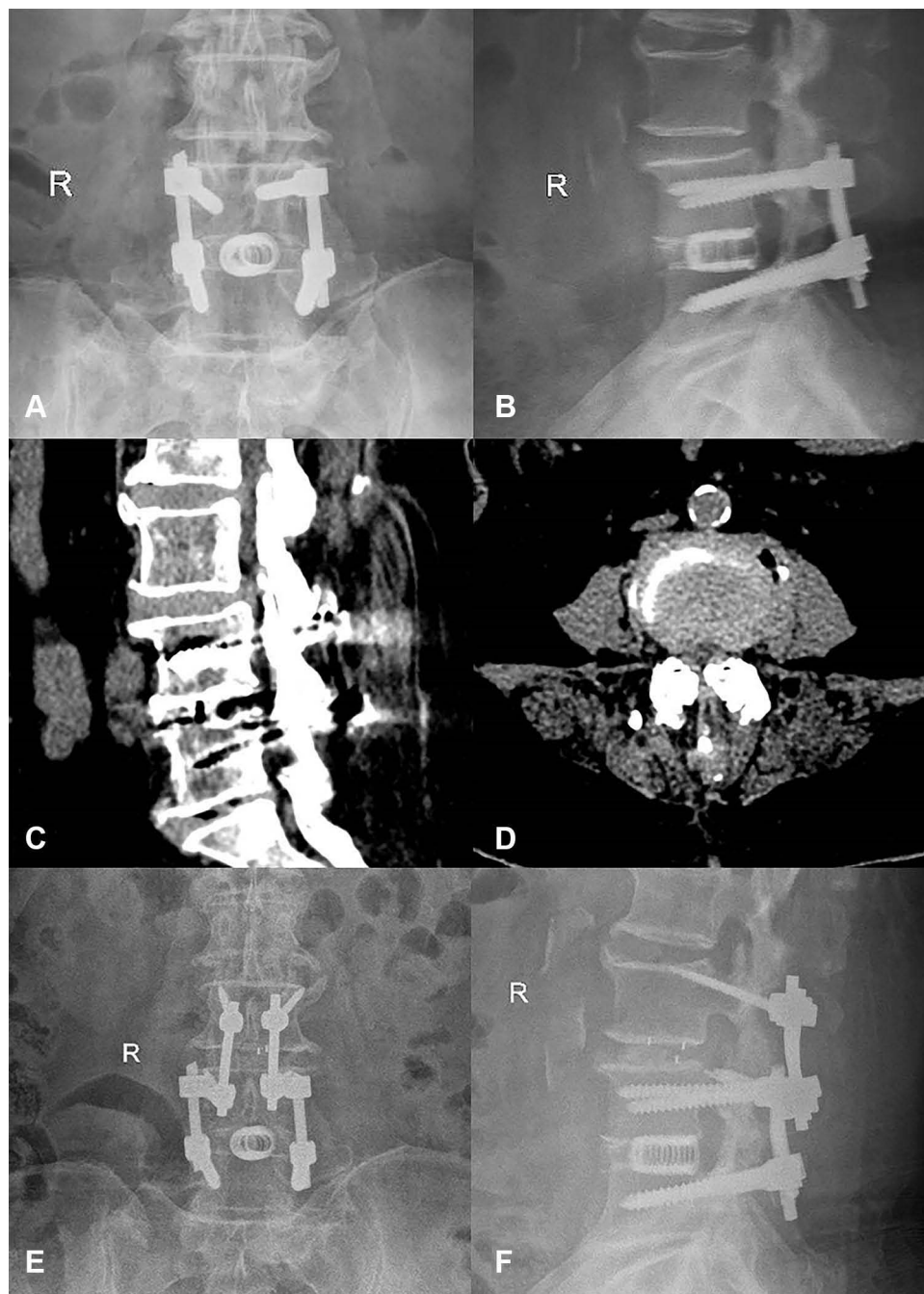
## Result

A total of 76 CBT screws were inserted in 18 patients by the same surgical team (average surgery experience more than 10 years) using 3D-printed navigation templates. The average operation time was  $154 \pm 58$  min, the blood loss was  $144 \pm 176$  mL, and the incision length was  $6.8 \pm 4.2$  cm (Table 1). According to the standard proposed by Gertzbein,<sup>13</sup> 54 screws were classified as Grade 0, 20 screws were classified as Grade A, 2 screws were classified as Grade B, and no screw was classified as Grade C. One patient had left radicular pain after surgery. A CT scan showed that one CBT screw had broken through the inferior wall of the pedicle. The symptoms were relieved after a second operation performed to adjust the screw position. One patient had a rupture of the spine dura mater and leakage of cerebrospinal fluid due to scar adhesion during the operation. The dura mater was repaired, and the drainage tube was removed after the patient lay in bed for a week after the operation. One patient had a postoperative fever and painful urination, and routine urine tests suggested urinary system

infection. The infection improved after levofloxacin anti-infective treatment. The remaining patients had no perioperative complications.

The mean follow-up time was  $22.4 \pm 4.7$  months (12–31 m). The VAS score was  $6.6 \pm 1.2$  before the operation,  $3.3 \pm 2.0$  at 2 weeks after the operation and  $1.6 \pm 1.0$  at the last follow-up. The ODI (%) was  $43.9 \pm 9.4$  before the operation,  $24.6 \pm 5.1$  at 2 weeks after the operation, and  $12.8 \pm 3.9$  at the last follow-up. The JOA score was  $14.6 \pm 2.9$  before the operation,  $20.5 \pm 5.1$  at 2 weeks after the operation, and  $23.8 \pm 1.5$  at the last follow-up. The VAS, ODI, and JOA scores were statistically significant at 2 weeks after the operation and at the last follow-up, compared with the data before the operation ( $P < 0.05$ ). The intervertebral height (mm) before the operation, 2 weeks after the operation, and at the last follow-up were  $7.8 \pm 2.3$ ,  $10.8 \pm 1.3$ , and  $10.5 \pm 1.4$ , respectively. Compared with the preoperative value, the intervertebral height was significantly different at 2 weeks and at the last follow-up ( $P < 0.05$ ), but there was no significant difference between the 2-week follow-up and the last follow-up values ( $P > 0.05$ ) (Figure 5). Evaluations by CT scans showed that all patients achieved satisfactory fusion as of the last follow-up.





**Figure 3** Case 2. A 63-year-old female had undergone L4/5 fusion 5 years prior. She had experienced radiating pain of the left lower limb for half a year and was diagnosed with ASD of L3/4. (**A** and **B**) Preoperative X-ray showed the original pedicle screws and cage in L4/5. (**C** and **D**) Preoperative CT revealed L3/4 intervertebral disc herniation. (**E** and **F**) X-ray after the surgery showed good positioning of the CBT screws.

## Discussion

CBT screws were first used for posterior spinal fixation in patients with osteoporosis as reported by Santoni et al, and this procedure maximizes contact with cortical bone.<sup>14</sup> Because it has a medial-to-lateral direction and a caudocephalad trajectory, the CBT screw can reduce soft tissue separation, minimize trauma and blood loss,

and shorten the operation time.<sup>15</sup> Sakaura et al found that CBT screws can reduce the incidence of radiological adjacent segment disease changes (R-ASD) and symptomatic adjacent segment disease (S-ASD) by protecting cephalic facet joints.<sup>16</sup> Biomechanical studies have shown that CBT screws have 1.7 times the pull-out resistance of traditional pedicle screws,<sup>17</sup> and the clinical efficacy in posterior



**Figure 4** Case 3. A 58-year-old female had undergone prior L5/S1 fusion. She had ASD of L4/5 at the current presentation. (A) Preoperative X-ray showed original fixation of L5/S1. (B) Preoperative MRI revealed a disc herniated into the spinal canal. (C and D) X-ray after the surgery showed good positioning of the CBT screws.

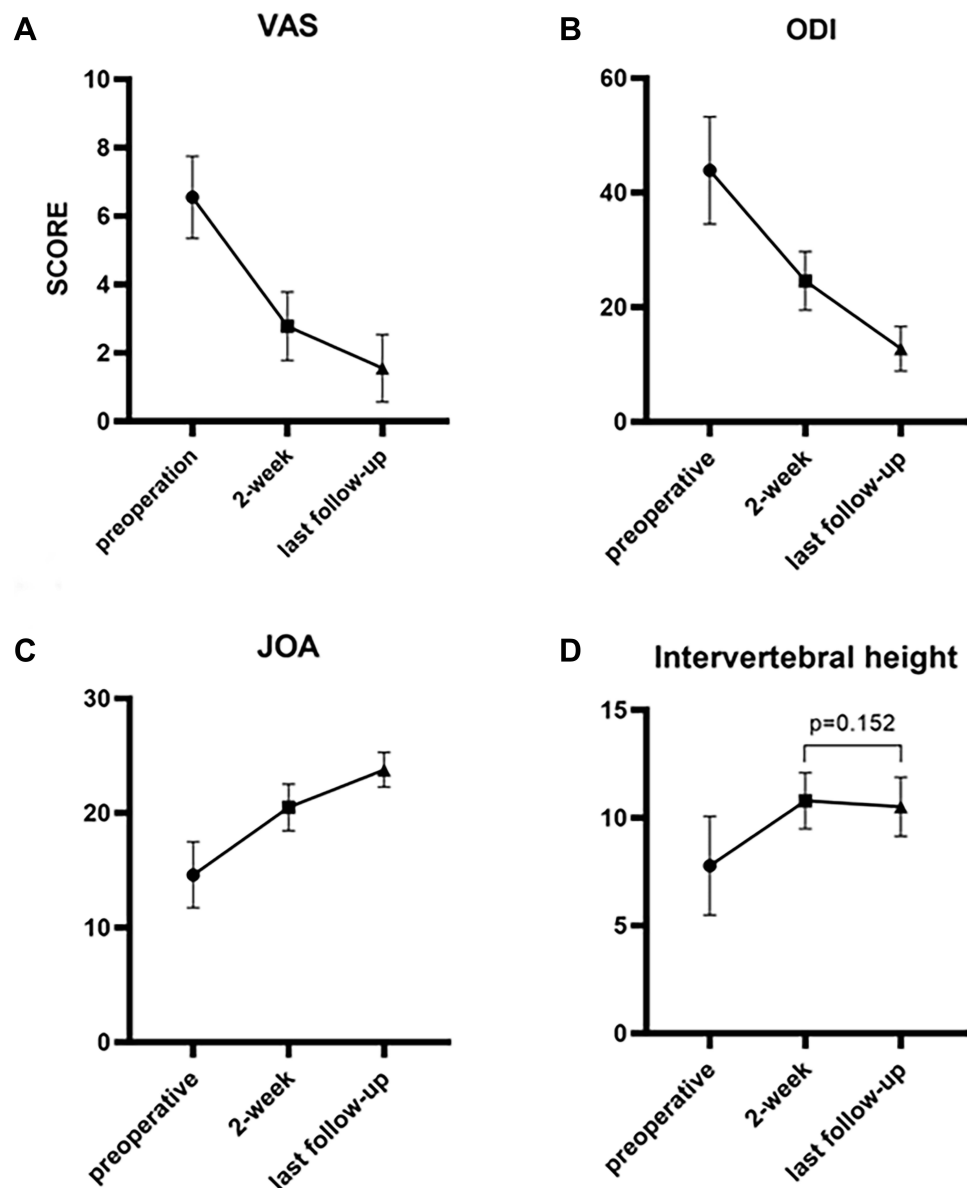
lumbar fusion is equivalent to that of traditional pedicle screws.<sup>18</sup> As an alternative technique of internal fixation of the spine, CBT screws have been extensively studied by orthopedic surgeons.

In recent years, some scholars have adopted the method of simultaneously inserting pedicle screws and CBT screws into the same pedicle to solve some complicated spinal diseases. Ueno used the double-trajectory technique in a patient with severe osteoporosis and achieved satisfactory fixation effects.<sup>19</sup> Analiz Rodriguez et al used a navigation system to insert CBT screws in the same pedicle with pedicle screws to perform revision surgery for ASD, whereas Chen et al used a free-hand technique; both procedures yielded satisfactory results.<sup>9,10</sup> Obviously, the CBT screw used for ASD revision surgery does not need the original fixation to be removed, which has many advantages, such as a small surgical incision, less trauma, a short operation time, and less blood loss. The longer the original surgical segment, the more apparent are these advantages.

However, the difficulty of this procedure was that the pedicle screw and CBT screw are placed in the same pedicle at the same time. Although the pedicle screw and CBT screw have different start points and trajectories, in many cases, these two screw placement channels still have a certain degree of overlap, and the double screws collide in the pedicle (Figure 6). After radiological measurements and research, Mullin found that the success rate of inserting pedicle screws and CBT screws in the same pedicle

was approximately 50%,<sup>20</sup> so it is essential to analyze CT carefully before surgery and plan a feasible screw placement trajectory. An intraoperative navigation system has been used to improve the accuracy of screw placement.<sup>9</sup> However, this navigation system is expensive and complicated to operate; it generally requires a special operating room layout and technical personnel to assist operations, and the use of a navigation system is reported to involve higher radiation exposure.<sup>21</sup> More importantly, even if the preoperative CT scan is confirmed to have a feasible screw trajectory, it is still challenging to find the trajectory again during the operation. Due to the influence of factors such as the surgical position and the positioning of the navigation system, the trajectory may be different from that in the preoperative plan, and the optimal trajectory may thus deviate. When the optimal trajectory has been selected via preoperative CT, the production of navigation templates yields a very mature technology with low cost.

The use of individual templates in orthopedics was first reported by Radermacher in 1998.<sup>22</sup> With the improvement of 3D-printing technology, it has been used more widely, especially in spine surgery. The technology of making screw navigation templates is mature and relatively economical. Many researchers use 3D-printing technology to create navigation templates to assist the placement of cervical pedicle screws, thoracic pedicle screws, and CBT screws or to assist screw placement in special cases such as severe spinal deformity and complex revision surgery; these approaches have been

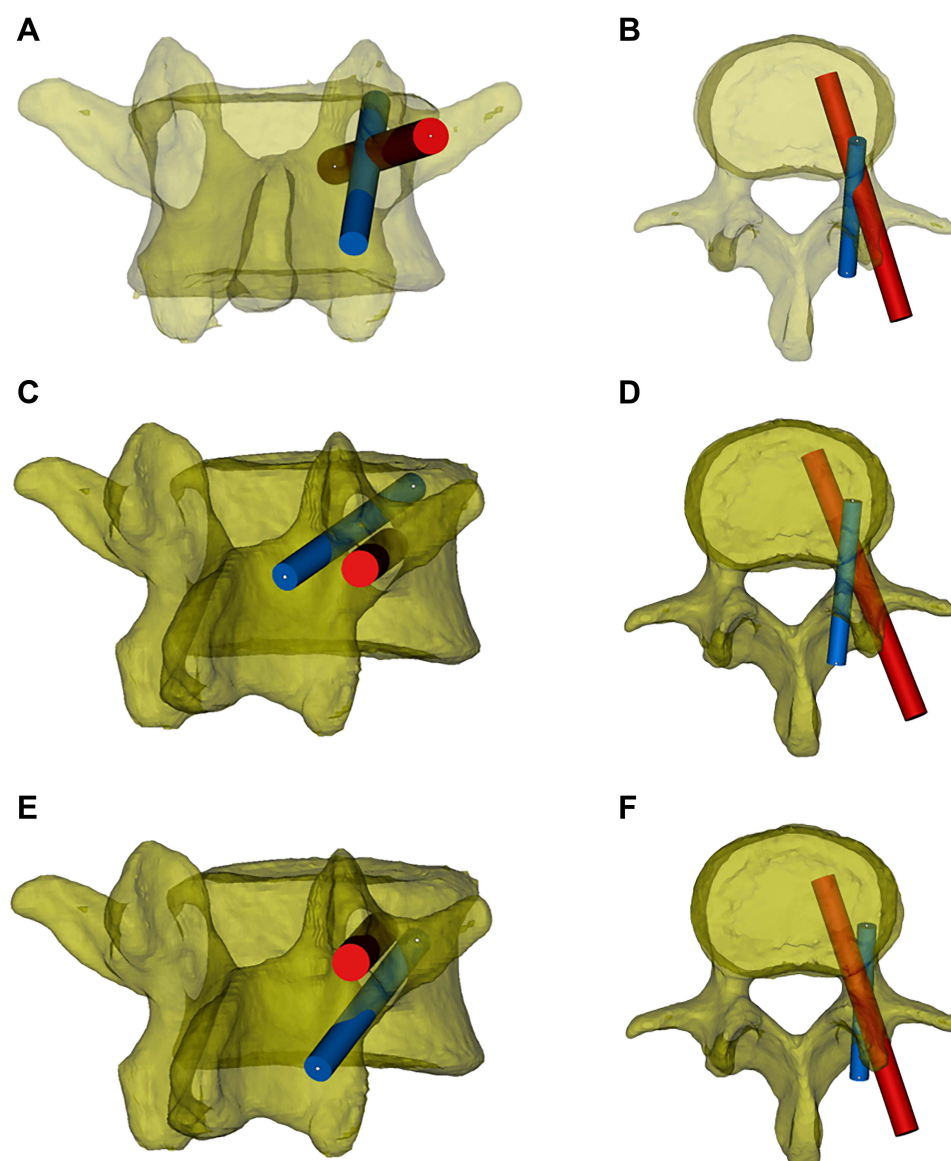


**Figure 5** The VAS, ODI, JOA score, and intervertebral height in different assessments. **(A)** The VAS scores before the operation, 2 weeks after the operation, and at the last follow-up were  $6.6 \pm 1.2$ ,  $3.3 \pm 2.0$ , and  $1.6 \pm 1.0$ , respectively; **(B)** the ODI scores before the operation, 2 weeks after the operation, and at the last follow-up were  $43.9 \pm 9.4$ ,  $24.6 \pm 5.1$ , and  $12.8 \pm 3.9$ , respectively; **(C)** the JOA scores before the operation, 2 weeks after the operation, and at the last follow-up were  $14.6 \pm 2.9$ ,  $20.5 \pm 5.1$ , and  $23.8 \pm 1.5$ , respectively. These differences were all statistically significant ( $P < 0.05$ ). **(D)** The intervertebral heights (mm) before the operation, 2 weeks after the operation, and at the last follow-up were  $7.8 \pm 2.3$ ,  $10.8 \pm 1.3$ , and  $10.5 \pm 1.4$ , respectively. There was no significant difference between 2 weeks and the last follow-up ( $P > 0.05$ ).

proven to have higher accuracy and safety and to help reduce the radiation exposure of both the patients and operating room staff.<sup>23–26</sup> The use of 3D-printed navigation templates can also reduce surgical bleeding. However, 3D-printed navigation templates also have some defects. Although the price is relatively low, 3D-printed navigation templates still increase the cost and workload. To increase the stability of the guide, it is often necessary to separate more soft tissues, which may cause iatrogenic injury. However, this procedure

may not cause more bleeding according to a meta-analysis, and the possible reasons may be that the soft tissue injury is small and there is less need to adjust the screw position.<sup>27</sup> It takes approximately 2 days to create the 3D-printed navigation templates; consequently, this technique is not suitable for emergency surgery.

In our study, we used 3D-printed navigation templates to assist the placement of CBT screws into the vertebral body; pedicle screws were inserted in 18 cases, and the rest of the surgical procedures were the same as



**Figure 6** The trajectory relationship between the pedicle screw and CBT screw. The red cylinder represents the pedicle screw, and the blue cylinder represents the CBT screw. (A and B) Using the standard screw placement technique, the trajectories of the pedicle screws and CBT screws partially overlap in the pedicle. (C and D) The original pedicle is close to the inferior wall of the pedicle, and the new CBT screw will course along the superior aspect of the original pedicle screw. (E and F) The original pedicle is close to the superior wall of the pedicle, and the new CBT screw will course under the original pedicle screw.

conventional techniques. Compared with navigation technology, our operation time is shorter ( $154 \pm 58$  min), and the blood loss during the operation is less ( $144 \pm 176$  mL).<sup>9</sup> Moreover, the cost of making the navigation template is relatively low. We estimate that the cost of navigation-template creation is 400 dollars per segment, and the cost of using CT navigation equipment may be as high as 1500–2000 dollars. The navigation template is completed before the operation. Although the workload is slightly increased, there are almost no extra steps during the operation, so we think this approach is worthwhile. In addition, this technique does not have any extra learning

curves, and 3D-printing devices are easy to obtain (or the navigation templates can be made by a cooperative company). Considering factors such as difficulty and cost, we believe that screw placement assisted by the 3D-printed navigation template has certain advantages compared with the intraoperative CT navigation system and that it is easier to promote and apply, especially in primary hospitals.

In this study, the newly inserted CBT screws ran along the superior or inferior of the original pedicle screw from the inner to the outer side, mainly based on preoperative CT planning, the space that allows the new CBT screw to



be inserted (Figure 6). During the preoperative planning, some of the CBT screws could not reach the cortical bone of the superior endplate because of blocking by the original pedicle screw. Therefore, we increased the abduction angle of the screw so that the screw just reached or penetrated the pedicle and the outer edge of the vertebral cortex. Considering that there are no essential nerves, blood vessels or other anatomical structures, the screw fixation strength can be increased to prevent internal fixation failure. This increases the number of screws classified as Grade A-B when we evaluate the accuracy of the screw after surgery, but because most of our screws slightly broke through the outer wall of the pedicle at the end (except for one Grade B screw, which resulted in nerve root stimulation after breaking through the inferior wall of the pedicle), none of the other screws have caused postoperative complications related to internal fixation. Ueno reported that the starting point of the newly inserted CBT screw based on the original pedicle screw should be located above the conventional CBT screws, so the CBT screws will run along the superior of the original pedicle screw,<sup>19</sup> but in this way, the CBT screw cannot interact with the inner and inferior wall of the pedicle, which may weaken the fixation strength of the screw. It has also been reported in the literature that the CBT screw should be run obliquely from the inner and inferior aspect of the pedicle screw to the outer and superior aspect so that the screw has a stronger fixation strength.<sup>28</sup> However, this approach may be limited by the size of the pedicle and the position of the original pedicle screw, and because the nerve root is often close to the inner and inferior wall of the pedicle, this method of screw placement is more likely to cause nerve injury. One of our patients had right pedicle pain after surgery; in this case, the CBT screw broke through the inner and inferior walls of the pedicle. In our study, we evaluated the stability of fixation by measuring the intervertebral height pre- and postoperatively, and the results showed that the postoperative and last follow-up intervertebral heights were significantly greater than those before the operation. Meanwhile, the postoperative data and the last follow-up data were not significantly different. The CT scan also showed good fusion at the last follow-up, so we considered fixation using CBT screws as yielding satisfactory stability. However, this method should be tested by biomechanical tests in the future.

Accurate attachment of the navigation template is the key to the accuracy of the screw position. In an RCT study of 3D-printed navigation template-assisted screw placement

in patients with spinal deformity, Riccardo et al reported that 9.8% of the screws in the 3D-printed navigation template group were graded as Grade B or C.<sup>23</sup> Evan D. Sheha believed that this situation is mainly due to the poor fit between the navigation template and the bone surface.<sup>29</sup> In the present study, we summarize the experience in the process of making the navigation template: Because the facet joints of the revision surgery are mostly damaged during the first operation and the surrounding soft tissues and scars are severely proliferated, it is difficult to clean the surface of the facet joint during the revision process, so it is not suitable as a navigation template attachment point. In contrast, the original internal fixation screws are fixed in position, and the surface soft tissue is easy to clean and remove. In Mimics modeling, due to the high Hounsfield unit (HU) of the original screws on CT, the density of the surrounding soft tissue and bone tissue differs, the boundary is clear, and the modeling accuracy is high. Therefore, we used the inner edge of the original fixation screw and the spinous process bone surface as the main contact surface of the screw navigation template. Meanwhile, a connect bridge was necessary because it could also increase the stability of the navigation template.

## Limitation

There are some limitations of this study. First, it was retrospective, there was no control group, and the total number of cases was only 18. Although 18 patients achieved satisfactory fusion at the last follow-up, future studies with larger sample sizes are needed to validate the fusion rate due to this small number of cases. Second, CBT screws cannot always be used for revision surgery of adjacent segments because of anatomical limitations. Nevertheless, we still recommend this technique for clinical application because multiple studies, including ours, have confirmed good clinical results.<sup>9,10</sup> Once the screws were successfully inserted by the abovementioned technique, the patients benefited greatly. Third, due to the existence of the original pedicle screw, the trajectory of the CBT needs to be compromised, which may cause some CBT screws to fail to achieve the maximum cortical contact as has been reported for the “4-point cortical contact”,<sup>30</sup> consequently, systematic biomechanical stability research of this fixation method is required in the future.

## Conclusion

CBT screw revision for ASD greatly optimizes the operation plan because it does not need to remove the original

fixation. The application of a 3D-printed navigation template to assist the placement of CBT screws can be planned before surgery and accurately placed during surgery. In addition, 3D-printing technology is mature and low in cost. Thus, it is worth being promoted and applied in ASD revision surgery. As a new type of internal fixation with a different insertion point and trajectory from traditional pedicle screws, CBT screws may coexist with pedicle screws in the same pedicle, greatly expanding the internal fixation and its connection. This method can play a variety of roles in complex spinal diseases and should be further explored and applied.

## Abbreviations

ASD, adjacent segment degeneration; CBT, cortical bone trajectory; 3D, three-dimensional; VAS, visual analog scale; ODI, Oswestry Disability Index; JOA, Japanese Orthopedic Association; CT, computed tomography; MRI, magnetic resonance imaging; R-ASD, radiological adjacent segment disease; S-ASD, symptomatic adjacent segment disease; PLIF, posterior lumbar interbody fusion.

## Data Sharing Statement

The datasets analyzed during the current study are available from the corresponding author on reasonable request. Corresponding Author: Ping Yi, Email: [zyiping@163.com](mailto:zyiping@163.com) and Mingsheng Tan, Email: [zrtanms@163.com](mailto:zrtanms@163.com).

## Ethics Approval and Informed Consent

This retrospective study was approved by the institutional ethics committee of the China-Japan Friendship Hospital. Informed consent was obtained from patient included in the study. All procedures were performed in accordance with the ethical standards of our institutional and national research committees and within the bounds of the 1964 Helsinki declaration and its later amendments.

## Consent for Publication

This study has obtained the consent for publication from all participations.

## Disclosure

The authors declare that they have no conflicts of interest in this work.

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